Preliminary Amendment (Section 1.173B)

Reissue of U.S. Patent No. 6,312,494

U.S. Appln No. 09/610,476

AMENDMENTS TO THE CLAIMS

1. (Currently amended) A thin arc segment magnet having a thickness of 1-4 mm and

made of [a] an R-T-B based, rare earth sintered magnet having a main component composition

comprising 28-33 weight % of R and 0.8-1.5 weight % of B, the balance being substantially [Fe]

T, wherein R is at least one rare earth element including Y, and T is Fe or Fe and Co, said arc

segment magnet having an oxygen content of 0.3 weight % or less based on the total weight of

the magnet, a density of 7.56 g/cm³ or more, a coercivity iHc of 1.1 MA/m (14 kOe) or more at

room temperature, and an orientation $Br/4\pi I_{max}$ of 96% or more in an anisotropy-providing

direction at room temperature.

5. (Currently amended) A radially anisotropic, arc segment magnet having an inner

diameter of 100 mm or less and made of [a] an R-T-B based, rare earth sintered magnet having a

main component composition comprising 28-33 weight % of R and 0.8-1.5 weight % of B, the

balance being substantially [Fe] T, wherein R is at least one rare earth element including Y, and

T is Fe or Fe and Co, said arc segment magnet having an oxygen content of 0.3 weight % or less

based on the total weight of the magnet, a density of 7.56 g/cm³ or more, a coercivity iHc of 1.1

MA/m (14 kOe) or more at room temperature, and an orientation $[Br///(Br// + Br\perp)] \times 100 (\%)$

of 85.5% or more at room temperature, said orientation being defined by a residual magnetic flux

density Br// in a radial direction and a residual magnetic flux density Br in an axial direction

perpendicular to said radial direction.

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- 8. (Currently amended) A radially anisotropic ring magnet having an inner diameter of 100 mm or less and made of [a] an R-T-B based, rare earth sintered magnet having a main component composition comprising 28-33 weight % of R and 0.8-1.5 weight % of B, the balance being substantially [Fe] T, wherein R is at least one rare earth element including Y, and T is Fe or Fe and Co, said ring magnet having an oxygen content of 0.3 weight % or less based on the total weight of the magnet, a density of 7.56 g/cm³ or more, a coercivity iHc of 1.1 MA/m (14 kOe) or more at room temperature, and an orientation [Br// / (Br// + Br⊥)] x 100 (%) of 85,5% or more at room temperature, said orientation being defined by a residual magnetic flux density Br// in a radial direction and a residual magnetic flux density Br⊥ in an axial direction perpendicular to the radial direction.
- 10. (Currently amended) A method for producing [a] an R-T-B based, rare earth sintered magnet comprising the steps of finely pulverizing an alloy for said R-T-B based, rare earth sintered magnet to an average particle size of 1-10 µm in a non-oxidizing atmosphere; introducing the resultant fine powder into a mixture liquid comprising 99.7-99.99 parts by weight of at least one oil selected from the group consisting of a mineral oil, a synthetic oil and a vegetable oil and 0.01-0.3 parts by weight of a nonionic surfactant and/or an anionic surfactant; subjecting the resultant slurry mixture to molding in a magnetic field; and carrying out oil removal, sintering and heat treatment in this order.

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- 11. (Currently amended) The method for producing [a] an R-T-B based, rare earth sintered magnet according to claim 10, wherein the molding in a magnetic field is compression molding, and the compressed green body preferably has a density distribution of 4.3-4.7 g/cm³ to provide [a] an R-T-B based, rare earth sintered magnet having a main phase composed of an R₂T₁₄B intermetallic compound, wherein R is at least one rare earth element including Y, and T is Fe or Fe and Co.
- 12. (Currently amended) A method for producing a thin arc segment magnet having a thickness of 1-4 mm and made of [a] an R-T-B based, rare earth sintered magnet having a main component composition comprising 28-33 weight % of R and 0.8-1.5 weight % of B, the balance being substantially [Fe] T, wherein R is at least one rare earth element including Y, and T is Fe or Fe and Co, said arc segment magnet having an oxygen content of 0.3 weight % or less based on the total weight of the magnet, a density of 7.56 g/cm³ or more, a coercivity iHc of 1.1 MA/m (14 kOe) or more at room temperature, and an orientation Br/4πI_{max} of 96% or more in an anisotropy-providing direction at room temperature, said method comprising the steps of finely pulverizing an alloy for said R-T-B based, rare earth sintered magnet to an average particle size of 1-10 μm in a non-oxidizing atmosphere; introducing the resultant fine powder into a mixture liquid comprising 99.7-99.99 parts by weight of at least one oil selected from the group consisting of a mineral oil, a synthetic oil and a vegetable oil and 0.01-0.3 parts by weight of a nonionic surfactant and/or an anionic surfactant; subjecting the resultant slurry mixture to

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molding in a magnetic field; and carrying out oil removal, sintering and heat treatment in this

order.

13. (Currently amended) A method for producing a radially anisotropic, arc segment

magnet having an inner diameter of 100 mm or less and made of [a] an R-T-B based, rare earth

sintered magnet having a main component composition comprising 28-33 weight % of R and

0.8-1.5 weight % of B, the balance being substantially [Fe] T, wherein R is at least one [of] rare

earth [elements] element including Y, and T is Fe or Fe and Co, said arc segment magnet having

an oxygen content of 0.3 weight % or less based on the total weight of the magnet, a density of

7.56 g/cm³ or more, a coercivity iHc of 1.1 MA/m (14 kOe) or more at room temperature, and an

orientation [Br// / (Br// + Br_L)] x 100 (%) of 85.5% or more at room temperature, said

orientation being defined by a residual magnetic flux density Br// in a radial direction and a

residual magnetic flux density Br in an axial direction perpendicular to said radial direction,

said method comprising the steps of finely pulverizing an alloy for said R-T-B based, rare earth

sintered magnet to an average particle size of 1-10 µm in a non-oxidizing atmosphere;

introducing the resultant fine powder into a mixture liquid comprising 99.7-99.99 parts by

weight of at least one oil selected from the group consisting of a mineral oil, a synthetic oil and a

vegetable oil and 0.01-0.3 parts by weight of a nonionic surfactant and/or an anionic surfactant;

subjecting the resultant slurry mixture to molding in a magnetic field; and carrying out oil

removal, sintering and heat treatment in this order.

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14. (Currently amended) A method for producing a radially anisotropic ring magnet having an inner diameter of 100 mm or less and made of [a] an R-T-B based, rare earth sintered magnet having a main component composition comprising 28-33 weight % of R and 0.8-1.5 weight % of B, the balance being substantially [Fe] T, wherein R is at least one rare earth element including Y, and T is Fe or Fe and Co, said ring magnet having an oxygen content of 0.3 weight % or less based on the total weight of the magnet, a density of 7.56 g/cm³ or more, a coercivity iHc of 1.1 MA/m (14 kOe) or more at room temperature, and an orientation $[Br///(Br//+Br\perp)] \times 100$ (%) of 85.5% or more at room temperature, said orientation being defined by a residual magnetic flux density Br// in a radial direction and a residual magnetic flux density Br in an axial direction perpendicular to the radial direction, said method comprising the steps of finely pulverizing an alloy for said R-T-B based, rare earth sintered magnet to an average particle size of 1-10 µm in a non-oxidizing atmosphere; introducing the resultant fine powder into a mixture liquid comprising 99.7-99.99 parts by weight of at least one oil selected from the group consisting of a mineral oil, a synthetic oil and a vegetable oil and 0.01-0.3 parts by weight of a nonionic surfactant and/or an anionic surfactant; subjecting the resultant slurry mixture to molding in a magnetic field; and carrying out oil removal, sintering and heat treatment in this order.